

20-8542



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

654.2801

Job Sheet 206823



Part No: 654.2801

Job Qty: 20 pcs

Part Name: Bracket Assembly



Part Weight: 0 lbs

Job Created: 2/12/20

Due Date: 2/26/20

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG 654.2800 Rev.N/C IPP Rev. A 19.11.28 New issue DP Verify DD

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation           | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|---------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                     |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 110   | Waterjet - Flow - 1 | 20 pcs |            |          | 0.17      | 4.00    | Waterjet - Flow       |           | 20/02/13 TF |
| 120   | QC 2                | 20 pcs |            |          | 0.00      | 0.00    | QC 2 - 1              |           |             |
|       |                     |        |            |          |           |         | QC 2 - 12             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 14             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 17             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 19             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 2              |           |             |
|       |                     |        |            |          |           |         | QC 2 - 20             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 22             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 23             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 25             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 32             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 33             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 35             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 39             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 4              |           |             |
|       |                     |        |            |          |           |         | QC 2 - 40             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 44             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 45             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 48             |           | 20/02/13 TF |
|       |                     |        |            |          |           |         | QC 2 - 49             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 50             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 51             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 52             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 57             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 62             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 63             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 8              |           |             |
|       |                     |        |            |          |           |         | QC 2 - 66             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 64             |           |             |
|       |                     |        |            |          |           |         | QC 2 - 65             |           |             |

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|                                |        |           |                             |  |
|--------------------------------|--------|-----------|-----------------------------|--|
| 130 QC 8                       | 20 pcs | 0.00 0.00 | QC 2 - 5                    |  |
|                                |        |           | QC 2 - 71                   |  |
|                                |        |           | QC 2 - 73                   |  |
|                                |        |           | QC 2 - 69                   |  |
|                                |        |           | QC 2 - 76                   |  |
|                                |        |           | QC 8 - 12                   |  |
|                                |        |           | QC 8 - 14                   |  |
|                                |        |           | QC 8 - 17                   |  |
|                                |        |           | QC 8 - 20                   |  |
|                                |        |           | QC 8 - 25                   |  |
|                                |        |           | QC 8 - 3                    |  |
|                                |        |           | QC 8 - 32                   |  |
|                                |        |           | QC 8 - 33                   |  |
|                                |        |           | QC 8 - 35                   |  |
|                                |        |           | QC 8 - 39                   |  |
|                                |        |           | QC 8 - 4                    |  |
|                                |        |           | QC 8 - 44                   |  |
|                                |        |           | QC 8 - 45                   |  |
|                                |        |           | QC 8 - 49                   |  |
|                                |        |           | QC 8 - 58                   |  |
|                                |        |           | QC 8 - 8                    |  |
|                                |        |           | QC 8 - 9                    |  |
|                                |        |           | QC 8 - 68                   |  |
|                                |        |           | QC 8 - 67                   |  |
|                                |        |           | QC 8 - 1 (A)                |  |
|                                |        |           | QC 8 - 47                   |  |
|                                |        |           | QC 8 - 40                   |  |
|                                |        |           | QC 8 - 52                   |  |
|                                |        |           | QC 8 - 23                   |  |
|                                |        |           | QC 8 - 57                   |  |
|                                |        |           | QC 8 - 76                   |  |
|                                |        |           | QC 8 - 61                   |  |
| 135 Small Fab - Brake NC - B4B | 20 pcs | 0.00 3.33 | Small Fab - 1 - B4B         |  |
|                                |        |           | Small Fab - 2 - B4B         |  |
|                                |        |           | Small Fab - 3 - B4B         |  |
|                                |        |           | Small Fab - 4 - B4B         |  |
|                                |        |           | Small Fab - 5 - B4B         |  |
|                                |        |           | Small Fab - 6 - B4B         |  |
|                                |        |           | Small Fab - 7 - B4B         |  |
|                                |        |           | Small Fab - 8 - B4B         |  |
|                                |        |           | Small Fab - 9 - B4B         |  |
|                                |        |           | Small Fab - Various 1 - B4B |  |
| 140 QC 5                       | 20 pcs | 0.00 0.00 | QC 5 - 10                   |  |
|                                |        |           | QC 5 - 12                   |  |
|                                |        |           | QC 5 - 17                   |  |
|                                |        |           | QC 5 - 18                   |  |
|                                |        |           | QC 5 - 19                   |  |
|                                |        |           | QC 5 - 22                   |  |
|                                |        |           | QC 5 - 24                   |  |
|                                |        |           | QC 5 - 3                    |  |
|                                |        |           | QC 5 - 43                   |  |
|                                |        |           | QC 5 - 49                   |  |
|                                |        |           | QC 5 - 51                   |  |
|                                |        |           | QC 5 - 58                   |  |
|                                |        |           | QC 5 - 68                   |  |
|                                |        |           | QC 5 - 9                    |  |
|                                |        |           | QC 5 - 50                   |  |
|                                |        |           | QC 5 - 30                   |  |
|                                |        |           | QC 5 - 40                   |  |

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|                                 |        |           |                             |  |
|---------------------------------|--------|-----------|-----------------------------|--|
| 150 Small Fab - 2 - B4B         | 20 pcs | 0.00 2.00 | QC 5 - 61                   |  |
|                                 |        |           | QC 5 - 81                   |  |
|                                 |        |           | Small Fab - 1 - B4B         |  |
|                                 |        |           | Small Fab - 2 - B4B         |  |
|                                 |        |           | Small Fab - 3 - B4B         |  |
|                                 |        |           | Small Fab - 4 - B4B         |  |
|                                 |        |           | Small Fab - 5 - B4B         |  |
|                                 |        |           | Small Fab - 6 - B4B         |  |
|                                 |        |           | Small Fab - 7 - B4B         |  |
|                                 |        |           | Small Fab - 8 - B4B         |  |
|                                 |        |           | Small Fab - 9 - B4B         |  |
| 160 QC 5                        | 20 pcs | 0.00 0.00 | Small Fab - Various 1 - B4B |  |
|                                 |        |           | QC 5 - 10                   |  |
|                                 |        |           | QC 5 - 12                   |  |
|                                 |        |           | QC 5 - 17                   |  |
|                                 |        |           | QC 5 - 18                   |  |
|                                 |        |           | QC 5 - 19                   |  |
|                                 |        |           | QC 5 - 22                   |  |
|                                 |        |           | QC 5 - 24                   |  |
|                                 |        |           | QC 5 - 3                    |  |
|                                 |        |           | QC 5 - 43                   |  |
|                                 |        |           | QC 5 - 49                   |  |
|                                 |        |           | QC 5 - 51                   |  |
|                                 |        |           | QC 5 - 58                   |  |
|                                 |        |           | QC 5 - 68                   |  |
|                                 |        |           | QC 5 - 9                    |  |
|                                 |        |           | QC 5 - 50                   |  |
|                                 |        |           | QC 5 - 30                   |  |
|                                 |        |           | QC 5 - 40                   |  |
|                                 |        |           | QC 5 - 61                   |  |
|                                 |        |           | QC 5 - 81                   |  |
| 210 Spray Paint - 2 - B4B       | 20 pcs | 0.00 2.00 | Spray Paint - 1 - B4B       |  |
|                                 |        |           | Spray Paint - 2 - B4B       |  |
|                                 |        |           | Spray Paint - 3 - B4B       |  |
|                                 |        |           | Spray Paint - 4 - B4B       |  |
| 220 QC 14                       | 20 pcs | 0.00 0.00 | QC 14 - 15                  |  |
|                                 |        |           | QC 14 - 2                   |  |
|                                 |        |           | QC 14 - 34                  |  |
|                                 |        |           | QC 14 - 41                  |  |
|                                 |        |           | QC 14 - 51                  |  |
|                                 |        |           | QC 14 - 58                  |  |
|                                 |        |           | QC 14 - 59                  |  |
|                                 |        |           | QC 14 - 9                   |  |
|                                 |        |           | QC 14 - 68                  |  |
|                                 |        |           | QC 14 - 40                  |  |
|                                 |        |           | QC 14 - 19                  |  |
|                                 |        |           | QC 14 - 43                  |  |
|                                 |        |           | QC 14 - 24                  |  |
|                                 |        |           | QC 14 - 61                  |  |
|                                 |        |           | QC 14 - 81                  |  |
|                                 |        |           | QC 14 - 82                  |  |
| 230 Packaging 3-1 - Stock - B4B | 20 pcs | 0.00 0.00 | Packaging 3 - 1 - B4B       |  |
|                                 |        |           | Packaging 3 - 2 - B4B       |  |
|                                 |        |           | Packaging 3 - 3 - B4B       |  |
|                                 |        |           | Packaging 3 - 4 - B4B       |  |
|                                 |        |           | Packaging 3 - 5 - B4B       |  |
|                                 |        |           | Packaging 3 - 6 - B4B       |  |
|                                 |        |           | Packaging 3 - 7 - B4B       |  |
|                                 |        |           | Packaging 3 - 8 - B4B       |  |

|                |                            |        |                        |  |
|----------------|----------------------------|--------|------------------------|--|
|                |                            |        | Packaging 3 - 9 - B4B  |  |
|                |                            |        | Packaging 3 - 10 - B4B |  |
|                |                            |        | Packaging 3 - 11 - B4B |  |
|                |                            |        | Packaging 3 - 12 - B4B |  |
|                |                            |        | Packaging 3 - 13 - B4B |  |
|                |                            |        | Packaging 3 - 14 - B4B |  |
|                |                            |        | Packaging 3 - 15 - B4B |  |
|                |                            |        | Packaging 3 - 16 - B4B |  |
|                |                            |        | Packaging 3 - 17 - B4B |  |
|                |                            |        | Packaging 3 - 18 - B4B |  |
|                |                            |        | Packaging 3 - 19 - B4B |  |
|                |                            |        | Packaging 3 - 20 - B4B |  |
|                |                            |        | Packaging 3 - 21 - B4B |  |
|                |                            |        | Packaging 3 - 22 - B4B |  |
|                |                            |        | Packaging 3 - 23 - B4B |  |
|                |                            |        | Packaging 3 - 24 - B4B |  |
|                |                            |        | Packaging 3 - 25 - B4B |  |
|                |                            |        | Packaging 3 - 26 - B4B |  |
|                |                            |        | Packaging 3 - 27 - B4B |  |
|                |                            |        | Packaging 3 - 28 - B4B |  |
|                |                            |        | Packaging 3 - 29 - B4B |  |
|                |                            |        | Packaging 3 - 30 - B4B |  |
|                |                            |        | Packaging 3 - 31 - B4B |  |
|                |                            |        | Packaging 3 - 32 - B4B |  |
|                |                            |        | Packaging 3 - 33 - B4B |  |
|                |                            |        | Packaging 3 - 34 - B4B |  |
|                |                            |        | Packaging 3 - 35 - B4B |  |
|                |                            |        | Packaging 3 - 36 - B4B |  |
|                |                            |        | Packaging 3 - 37 - B4B |  |
|                |                            |        | QC 21 - SA - 21        |  |
|                |                            |        | QC 21 - SA - 70        |  |
|                |                            |        | QC 21 - SA - 53        |  |
| 240 QC 21 - SA | DAS<br>03<br>8-88<br>D2810 | 20 pcs | 0.00 0.00              |  |

Part Op 110 - 1-Cut as per Dwg Dwg Rev: N/C Prog Rev: N/C 2-Deburr.  
 Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)  
 130 - (QC8- Inspect parts - second check)  
 135 - (Small Fab) 1-Form as per drawing  
 140 - (QC5- Inspect part completeness to step on W/O)  
 150 - Assemble as per drawing.  
 160 - (QC5- Inspect part completeness to step on W/O)  
 210 - 1-PRETREAT CARDINAL 4860-4702 ACID ETCH WASH PRIMER (GRAY) As per MPP-172 SECTION 3.3 PRIME:  
 Batch #: \_\_\_\_\_ Start Time: \_\_\_\_\_ Finish Time: \_\_\_\_\_ 2-PRIMER CARDINAL 7760-4702 LOW VOC  
 EPOXY PRIMER (LIGHT GRAY) As per MPP-172 SECTION 4.3 Batch #: \_\_\_\_\_ Start Time: \_\_\_\_\_ Finish Time: \_\_\_\_\_  
 3-Spray paint RED: POLYURETHANE PAINT CARDINAL 6409-RD03-S WITH CATALYST 340HP As per  
 MPP-172 SECTION 5.3 Batch #: \_\_\_\_\_ Start Time: \_\_\_\_\_ Finish Time: \_\_\_\_\_  
 220 - (QC14- Inspect Spray Paint)  
 230 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 240 - (QC21- Final Inspection - Work Order Release)

## Job BOM

| Part / Item  | Component Name     | Quantity           | Operation                      | Container |
|--------------|--------------------|--------------------|--------------------------------|-----------|
| M2024T3S.063 | 2024-T3 .063 Sheet | 6.8000 sf (.34 ea) | 110-Waterjet - Flow - 1        | S2S2605   |
| CR3213-4-3   | Rivet, Cherry      | 80 Ea (4 ea)       | 135-Small Fab - Brake NC - B4B |           |
| CR3213-4-3   | Rivet, Cherry      | 80 Ea (4 ea)       | 150-Small Fab - 2 - B4B        |           |

## Job Allocations

| Operation                      | Component Part | Required | Inventory | Allocated |
|--------------------------------|----------------|----------|-----------|-----------|
| 110-Waterjet - Flow - 1        | M2024T3S.063   | 7        | 171       | 0         |
| 135-Small Fab - Brake NC - B4B | CR3213-4-3     | 80       | 621       | 0         |
| 150-Small Fab - 2 - B4B        | CR3213-4-3     | 80       | 621       | 0         |

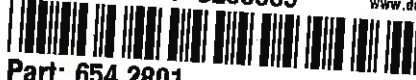
|                                    |  |
|------------------------------------|--|
| <b>Part Specifications</b>         |  |
| Specifications could not be found. |  |

*Plex 2/12/20 9:21 AM Dart.lajeunesse.marie*



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CANADA  
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**Container No: S255589**



**Part: 654.2801**

**Job No: 206823**

**Serial No/Batch: S255589**

**Revision: N/C**

**Inspector:**

**Exp Date:**

**Instructions: Various STC's**

**Date: 02/13/20**



Entered: 28 Date: OCT 07 2020



NCR No. 20-8542

# WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                 |                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                       |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|-------------------------------------------|-------------------------------------------|----------------------------------|------------------------------------------------|----------------------------------------|-------------------------------------------------------|-----------------------------------|------------------------------------|------------------------------------------|----------------------------------|---------------------------------|-----------------------------------------------|-------------------------------|---------------------------------|-------------------------------------------------------|----------------------------------------------------------|---------------------------------------------|--------------------------------------------|----------------------------------------|--------------------------------------|------------------------------------------|----------------------------------|-------------------------------------|---------------------------------------|-----------------------------------------|--|
| Job: <u>206823</u><br>Part No. <u>654.2801</u>                                                                                                                                                                                                                                                                                                                                                  |                                                          | <b>DISPOSITION</b><br>Rework <input type="checkbox"/><br>Scrap <input checked="" type="checkbox"/><br>Use-as-is <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                       | <b>DEPARTMENT/PROCESS</b><br>Skid-tube <input type="checkbox"/><br>Machining <input type="checkbox"/><br>Large Fab <input type="checkbox"/><br>Cross tube <input type="checkbox"/><br>Small Fab <input checked="" type="checkbox"/><br>Finishing <input type="checkbox"/><br>Eng. (Non-AW) <input type="checkbox"/><br>Prod. Eng. Coord. <input type="checkbox"/><br>Rec/Store/Packaging <input type="checkbox"/><br>Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/> |  |                                                                                                                                                                                       |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |
| Date : <u>OCT 05 2020</u>                                                                                                                                                                                                                                                                                                                                                                       |                                                          | Sequence #: <u>205</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                       | QTY Affected : <u>13 OF 13</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | MRB (QSI042)<br>DAS<br>9<br>9-89                                                                                                                                                      |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                |                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                       | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  | Completed By<br><b>D60</b><br><b>82</b><br>9-89<br>OCT 05 2020<br>Lead hand / Supervisor<br>DAS<br>9<br>9-89<br>OCT 05 2020<br>QC / QA Coordinator<br>DAS<br>9<br>9-89<br>OCT 05 2020 |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |
| DURING INSPECTION IT WAS FOUND THAT THE BEND ARE OUT OF TOLERANCE ON ALL PIECES.                                                                                                                                                                                                                                                                                                                |                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                       | SCRAP AND DESTROY NO REPLACEMENT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                                                                                                                                                                                       |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |
| <b>Root Cause</b><br>Operator <input checked="" type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Presservation <input type="checkbox"/><br>Material <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Human Factors <input type="checkbox"/> |                                                          | <b>FAULT CATEGORY</b><br><table border="0"> <tr> <td><input type="checkbox"/> Pressure/Forced</td> <td><input type="checkbox"/> Contamination</td> <td><input type="checkbox"/> Power Loss/Surge</td> <td><input type="checkbox"/> Positioned Wrong</td> </tr> <tr> <td><input type="checkbox"/> Bending</td> <td><input type="checkbox"/> Misaligned/off center</td> <td><input type="checkbox"/> Folio/Program</td> <td><input checked="" type="checkbox"/> Outside Tolerance</td> </tr> <tr> <td><input type="checkbox"/> Crushing</td> <td><input type="checkbox"/> BOM/Route</td> <td><input type="checkbox"/> Grain Direction</td> <td><input type="checkbox"/> Drawing</td> </tr> <tr> <td><input type="checkbox"/> Cracks</td> <td><input type="checkbox"/> Broken/Damage/Defect</td> <td><input type="checkbox"/> Weld</td> <td><input type="checkbox"/> Finish</td> </tr> <tr> <td><input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist</td> <td><input type="checkbox"/> Incomplete/Unclear Instructions</td> <td><input type="checkbox"/> Wrong Stock Pulled</td> <td><input type="checkbox"/> Part Lost/Missing</td> </tr> <tr> <td><input type="checkbox"/> Marks/Chatter</td> <td><input type="checkbox"/> Drill Holes</td> <td><input type="checkbox"/> Out of Sequence</td> <td><input type="checkbox"/> Misread</td> </tr> <tr> <td><input type="checkbox"/> Mislabeled</td> <td><input type="checkbox"/> Fit/Function</td> <td><input type="checkbox"/> Off-set/Set-up</td> <td></td> </tr> </table> |                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | <input type="checkbox"/> Pressure/Forced                                                                                                                                              | <input type="checkbox"/> Contamination | <input type="checkbox"/> Power Loss/Surge | <input type="checkbox"/> Positioned Wrong | <input type="checkbox"/> Bending | <input type="checkbox"/> Misaligned/off center | <input type="checkbox"/> Folio/Program | <input checked="" type="checkbox"/> Outside Tolerance | <input type="checkbox"/> Crushing | <input type="checkbox"/> BOM/Route | <input type="checkbox"/> Grain Direction | <input type="checkbox"/> Drawing | <input type="checkbox"/> Cracks | <input type="checkbox"/> Broken/Damage/Defect | <input type="checkbox"/> Weld | <input type="checkbox"/> Finish | <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist | <input type="checkbox"/> Incomplete/Unclear Instructions | <input type="checkbox"/> Wrong Stock Pulled | <input type="checkbox"/> Part Lost/Missing | <input type="checkbox"/> Marks/Chatter | <input type="checkbox"/> Drill Holes | <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Misread | <input type="checkbox"/> Mislabeled | <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Off-set/Set-up |  |
| <input type="checkbox"/> Pressure/Forced                                                                                                                                                                                                                                                                                                                                                        | <input type="checkbox"/> Contamination                   | <input type="checkbox"/> Power Loss/Surge                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <input type="checkbox"/> Positioned Wrong             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                       |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |
| <input type="checkbox"/> Bending                                                                                                                                                                                                                                                                                                                                                                | <input type="checkbox"/> Misaligned/off center           | <input type="checkbox"/> Folio/Program                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <input checked="" type="checkbox"/> Outside Tolerance |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                       |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |
| <input type="checkbox"/> Crushing                                                                                                                                                                                                                                                                                                                                                               | <input type="checkbox"/> BOM/Route                       | <input type="checkbox"/> Grain Direction                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <input type="checkbox"/> Drawing                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                       |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |
| <input type="checkbox"/> Cracks                                                                                                                                                                                                                                                                                                                                                                 | <input type="checkbox"/> Broken/Damage/Defect            | <input type="checkbox"/> Weld                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | <input type="checkbox"/> Finish                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                       |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |
| <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist                                                                                                                                                                                                                                                                                                                                           | <input type="checkbox"/> Incomplete/Unclear Instructions | <input type="checkbox"/> Wrong Stock Pulled                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | <input type="checkbox"/> Part Lost/Missing            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                       |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |
| <input type="checkbox"/> Marks/Chatter                                                                                                                                                                                                                                                                                                                                                          | <input type="checkbox"/> Drill Holes                     | <input type="checkbox"/> Out of Sequence                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <input type="checkbox"/> Misread                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                       |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |
| <input type="checkbox"/> Mislabeled                                                                                                                                                                                                                                                                                                                                                             | <input type="checkbox"/> Fit/Function                    | <input type="checkbox"/> Off-set/Set-up                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                       |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |
|                                                                                                                                                                                                                                                                                                                                                                                                 |                                                          | Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                       |                                        |                                           |                                           |                                  |                                                |                                        |                                                       |                                   |                                    |                                          |                                  |                                 |                                               |                               |                                 |                                                       |                                                          |                                             |                                            |                                        |                                      |                                          |                                  |                                     |                                       |                                         |  |